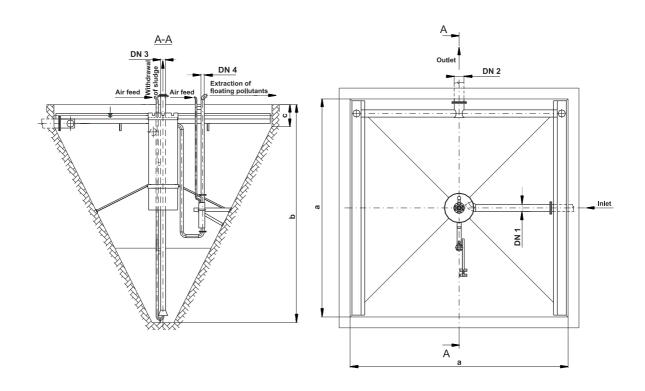


# Square final sedimentation tank

# KUNST iDNC-1-K through iDNC-6-K



## TABLE OF MAIN DIMENSIONS:

Parameter	Designation			Size and designation of final sedimentation tank					
			iDNC-1-K	iDNC-2-K	iDNC-3-K	iDNC-4-K	iDNC-5-K	iDNC-6-K	
Tank width	•	mm	3000	3600	4200	4800	5400	6000	
Total tank height	a	******	3900	4200	4800	5100	5700	6000	
Height of vertical part	r p	mm mm	1500	1200	1200	900	900	600	
Total tank volume	V <sub>DN</sub>	m <sup>3</sup>	19,73	27,14	40,50	50,62	69,91	82,74	
Dimension of inlet pipe	DN 1	mm	200	200	250	250	300	300	
Dimension of outlet pipe	DN 2	mm	150	150	200	200	250	250	
Dimension of sludge outlet pipe	DN 3	mm	80	80	80	80	80	80	
Dimension of floating pollutants	DN 4	mm	65	65	65	65	65	65	
Maximal daily inlet	$Q_h$	m³/h	10,80	15,55	21,17	27,65	34,99	43,20	
Maximal daily inlet	$Q_d$	m³/h	4,91	7,07	10,08	13,17	17,50	21,60	
Average daily inlet	$Q_{24}$	m³/d	78,55	113,11	172,80	225,70	299,93	370,29	
Basic recirculation ratio	$R_k$	$\%$ of $Q_d$	100	100	100	100	100	100	
Specific waste water prodution per PE	spQ <sub>PE</sub>	I/PE.d	150	150	150	150	150	150	
Possible number of connected PE	n <sub>PE</sub>	piece	524	754	1152	1505	2000	2469	





# Square final sedimentation tank

# KUNST iDNC-1-K through iDNC-6-K

### **APPLICATION**

Final sedimentation tanks iDNC-1-K through iDNC-6-K are designated for waste water treatment plants of small and medium size. They are used for sedimentation and withdrawal of activated sludge which is contained in the waste water due to the preceding treatment stage.

#### **FUNCTIONAL PRINCIPLE**

The waste water is feed by means of inlet pipe and tangentially inlet into the central degasification and flocculation cylinder of the tank. Sludge sediments in the sludge part of the tank, whence it is removed and directly pumped into the pipe of recirculation sludge using a special mammoth pump. This pipe is in the tank, what simplifies the construction as well as technology of the entire system. Effluent water is withdrawn using two gutters that are placed at the wall of the tank and equipped with skimming wall and adjustable overfall. Thanks to a novel solution, skimming of floating pollutions into the flocculation cylinder can be done continuously. Further, it is possible to skim floating pollutions cyclically using another mammoth pump and collecting tank. The maximum area loading for this type series is u=1.2 m/h and the load of the separation plane with undissolved material NA=4.8 kg/m<sup>3</sup>.h without consideration of the recycle sludge. The recycle ratio is assumed to be 100% Qd. For design coefficients of daily and hourly irregularity are taken into account according to CSN 75 6401- waste water treatment plants for more than 500 pollutions equivalents. The specific waste water production is assessed to be 150 I/PE.d. The equipment of iDNC is protected by utility pattern of the company KUNST, spol.

#### MATERIAL DESIGN

The entire equipment of the final sedimentation tank is made out of stainless steel. This ensures long plant lifetime without necessity of work and cost intensive maintenance.

### **OPERATION OF FINAL** SEDIMENTATION TANK

The operation of the entire iDNC is limited to occasional cleaning of the overfall edge, if necessary gutters and skimming unit for floating pollutions. These operations need to be done within certain periods of time or as necessary.

#### **DELIVERY FORM**

The equipment is the total final sedimentation tank including delivery and installation or according to contract. The disposition of equipment can be individually reviewed and upgraded to enhance comfort and process and is the subject of the technical explanation.

## **DELIVERY DATE**

According to contract.

